APPLICA	BLE STAN	DARD									
	OPERATING TEMPERATURE RANGE		-35°C TO 85°C(NOT	E 1)			JRE RANGE -10°C TO 6)°C		
RATING	VOLTAGE		1 001/40			APPLICABLE CONNECTOR		DF40*-*DP-0.4	V (*)		
	CURRENT		0. 3A								
	•		SPECI	FICA	OITA	NS					
ľ	TEM		TEST METHOD				REC	QUIREMENTS	QT	АТ	
CONSTR	RUCTION	•				•				•	
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			Х	Х		
MARKING		CONFIRMED VISUALLY.							X	X	
	IC CHARA					10001	18437				
		20mV AC OR LESS 1kHz,1mA .				90mΩ MAX.				<u> </u>	
INSULATION RESISTANCE		100V DC.				50MΩ MIN.				-	
VOLTAGE PROOF		100V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				†_	
MECHAI	VICAL CHA	 \D\CTI	EDISTICS						X	$\perp \Box$	
MECHANIC			SINSERTIONS AND EXTRAC	TIONS		① COI	NTACT RES	SISTANCE: 90mΩ MAX.	$\overline{}$	$\overline{}$	
OPERATION					② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				_		
VIBRATION		FREQUENCY 10 TO 55 TO 10 Hz,APPROX 5min, SINGLE AMPLITUDE 0.75 mm,10CYCLES, FOR 3 DIRECTIONS.			(1) NO ELECTRICAL DISCONTINUITY OF 1 µs. (2) NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			s. X	_		
SHOCK		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			 NO ELECTRICAL DISCONTINUITY OF 1 μs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				_		
FNVIRO	NMFNTAL	CHAR	ACTERISTICS			01	FARTS.				
RAPID CHA		TEMPERATURE -55→ 5 TO 35→85→ 5 TO 35 °C				① CONTACT RESISTANCE: 90mΩ MAX.				T	
TEMPERATURE		TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX min}$ UNDER 5 CYCLES.			 ② INSULATION RESISTANCE: 50MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				-		
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			 ① CONTACT RESISTANCE: 90mΩ MAX. ② INSULATION RESISTANCE: 25MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				_		
SULPHUR DIIOXIDE		EXPOSED IN 25 PPM FOR 96h,25°C,75%.			① CONTACT RESISTANCE: 180mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				-		
HEAT RESISTANCE OF SOLDERING		RECOMMENDED TEMPERATURE PROFILE SOLDERING AREA MAX 250°C, 220°C FOR 60 SECONDS MAX. PREHEATING AREA			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINASL.				-		
		150 TO 180°C 90 TO 120SECONDS. MAXIMUM TWICE ACTION IS ALLOWED UNDER THE SAME CONDITION. RECOMMENDED MANUAL SOLDERING CONDITION SOLDERING IRON TEMPERATURE 350°C. SOLDERING TIME: WIHTIN 3 SECONDS.									
SOLDERABILITY		SOLDERING TEMPERATURE: 245±5°C DURATION OF IMMERSION: SOLDERING FOR 3 ±0.5 SECONDS.			OR 3	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95% OF THE SURFACE BEING IMMERSED.			X	_	
COUN	IT D	ESCRIPTI	ON OF REVISIONS		DESIC	SNED		CHECKED	DA	ATE	
REMARKS NOTE1: INCLUDE THE TEMPI		ERATURE RISING BY CURRENT				APPROVE		_	07. 13		
						DESIGNE		-	07. 13 07. 12		
Unless oth	erwise speci	fied, refer to JIS C 5402, IEC 60512.				DESIGNE			07. 12 07. 12		
	<u> </u>	st AT:Assurance Test X:Applicable Test			D	DRAWING NO.		ELC4-31804		12	
		· · ·							HC (3. 5) -*DS-0. 4V (51)		
HS.		PECIFICATION SHEET								414	
= = HIR		ROSE ELECTRIC CO., LTD.			CODE NO.		CL684			1/1	