



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 4, GRADE B
INSERTS	THERMOSET	-
QUADRAX INSERTS	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
FILLER PLUGS	ALUMINUM ALLOY PER ASTM-B-211	ELECTROLESS NICKEL PER MIL-C-26074

68	MODULE A & B: SIZE 8 QUADRAX: 1445693-1 (QTY=14) SIZE 8 FILLER PLUG: 448545-3 (QTY=8)	1757139-1
	MODULE C: SIZE 22: 208262-3 (QTY=60) SIZE 16: 208270-2 (QTY=2) SIZE 8 FILLER PLUG: 448545-3 (QTY=1)	
KEYING POSITION	CONTACTS INCLUDED NOT INSTALLED	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.		
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC ± .005	1 PLC ± .005	
2 PLC ± .005	3 PLC ± .005	
4 PLC ± .005	ANGLES ± .005	
MATERIAL SEE TABLE	FINISH SEE TABLE	
CUSTOMER DRAWING		SCALE 1.5:1 SHEET 1 OF 1 REV B