CONSTRUCTION   VISUALLY AND BY MEASURING INSTRUMENT.   ACCORDING TO DRAWING.   ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑	LI	CAE	BLE	STANE	ARD									
NOTINGE													_	
NOTAGE					RANGE	-55 °C TO 85	°C (1)					-10 °C TO 60 °	C (2)	
SPECIFICATIONS	ATING	NG				200 V AC				HUMIDI <sup>*</sup>	TY	40 % TO 80 °	<b>%</b> .	
SPECIFICATIONS   TEST METHOD   REQUIREMENTS   QCONSTRUCTION		Ī				1 Δ				HUMIDI	TY	40 % TO 70 °	O 70 % <sup>(2)</sup>	
ITEM				CIVEIVI		10 01				IGE TO THE TOTAL TO THE T				
CONSTRUCTION		ITE	- N /					· · · · · ·				IDEMENTS	ТОТ	A T
GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT.  AMERING CONTRACT RESISTANCE CONTRACT RESISTANCE CONTRACT RESISTANCE 100 mA (DC OR 1000 Hz).  15 m2 MAX.  15 m3 MAX.  15 m3 MAX.  15 m3 m3 MAX.  15 m3 m3 MAX.  15 m3 m3 MAX.  20 m3				1011		TEST METHOD	1			K	EQUI	IREMENIS	QI	АТ
MARKING														1
ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE  CONTACT RESISTANCE  CONTACT RESISTANCE  CONTACT RESISTANCE  CONTACT INSERTION  ADD EXTRACTION  FOR CONTACT INSERTION  ADD EXTRACTION  FREQUENCY 10 TO 55 Hz,  AMPLITUDE: 1.5 mm,  AT 2 h For 3 DIRECTIONS.  SHOCK  490 ms², DURATION OF PULSE 11 ms  AT 3 TIMES FOR 3 DIRECTIONS.  ENVIRONMENTAL CHARACTERISTICS  COMMENTAL CHARACTERISTICS  C			AMI	NATION			STRUME	ENT.	JACCO	RDING	TO DR	RAWING.	×	×
CONTACT RESISTANCE													×	×
INSULATION   S00 V DC					•									
RESISTANCE			SIS	TANCE	,									_
VOLTAGE PROOF 650 VAC FOR 1 min. NO FLASHOVER OR BREAKDOWN.    SOUTH CONTACT INSERTION AND EXTRACTION FORCE: 0.24 N MAX. EXTRACTION FORCE: 0.24 N MIN. PROPERTY OF PARTS.   SOUTH CONTACT INSERTION AND EXTRACTION FORCE: 0.24 N MIN. PROPERTY OF PARTS.   SOUTH CONTACT INSERTION FORCE: 0.24 N MIN. PROPERTY OF PARTS.					500 V DC				1000 MΩ MIN.				×	-
MECHANICAL CHARACTERISTICS				=	650 V AC FOR 1 min					V S H O V		D BDEVKDO/WN	l ×	+_
CONTACT INSERTION					I .					101101	LIX OIX	C DICEARDOVIII.	1^	
AND EXTRACTION FORCE: 0.24 N MIN. FORCES OF PARTS.  MECHANICAL OPERATION									INICED.	TION E	)DCE:	· 2.45 NI MAY	Ι×	т_
OPERATION	AND EXTRACTION				□U.5±U.UUZMM BY STEEL GAUGE.				l					_
VIBRATION  FREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.5 mm, AT 2 h FOR 3 DIRECTIONS.  SHOCK  490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.  SHOCK  490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.  ENVIRONMENTAL CHARACTERISTICS  DAMP HEAT (STEADY STATE)  EXPOSED AT 40 ±2 °C, 90 ~ 95 %, 96 h. (STEADY STATE)  TEMPERATURE: 55 ++15 -+35 ++85 ++15 -+35 °C  TEMPERATURE: 1 ms 3 no 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST  EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  RESISTANCE TO SOLDERING HEAT  2) SOLDERING IRON  SOLDERING IRON  SOLDERING IRON  SOLDERED AT SOLDER TEMPERATURE, 245 ± 3 °C, FOR 60 s  FOR 60 s  SOLDERABILITY  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  TEMPINATION OF REVISIONS  DESIGNED  CHECKED  THE SURFAGE BEING IMMERSED.  APPROVED  H.S. OKAMA 13  CHECKED  H.T. VAMAGUCHI 13  DESIGNED  CHECKED  TO DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  THE STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED  Unliess otherwise specified, refer to MIL-STD-1344,  Note 0 T-Qualification Test AT-Assurance Test X-Applicable Test  DRAWING NO.  ELC4-082680-2	HAI	NICAL	_		100 TIMES INSERTIONS AND EXTRACTIONS.					①CONTACT RESISTANCE: 20 mΩ MAX.				
AMPLITUDE: 1.5 mm,   AT 2 h FOR 3 DIRECTIONS.   2 NO DAMAGE, CRACK AND LOOSENESS   SHOCK   490 m/s², DURATION OF PULSE 11 ms   AT 3 TIMES FOR 3 DIRECTIONS.   >	OPERATION								②NO DAMAGE, CRACK AND LOOSENESS					
AT 2 h FOR 3 DIRECTIONS.  SHOCK  490 m/s², DURATION OF PULSE 11 ms of 7 and DIRECTIONS.  ENVIRONMENTAL CHARACTERISTICS  DAMP HEAT  EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.  (STEADY STATE)  EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.  (STEADY STATE)  TIME 30 ~ 5 MAX ~ 30 → 5 MAX min.  UNDER 5 CYCLES.  CORROSION SALT MIST  EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.  (TEST STANDARD: JEIDA ~ 39)  RESISTANCE TO SOLDERING 250 °C MAX.  2) OLDERING HEAT  1) REFLOW SOLDERING 250 °C MAX.  2) SOLDERING HEAT  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE.  AN INMERSION DURATION, 3 s.  EXPOSED IN 10 PPM FOR 96 h.  (TEST STANDARD: JEIDA ~ 39)  1) REFLOW SOLDER TEMPERATURE.  2) SOLDER A HIMIMUM OF 95 % OF THE TERMINALS.  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  AN INMUNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  APPROVED HS. OKAWA 13 CHECKED HIMMERSED.  APPROVED HS. OKAWA 13 CHECKED HIMMERSED.  APPROVED HS. OKAWA 13 CHECKED HIMMERSED.  APPROVED HS. OKAWA 15 CHECKED HIMMERSED.  APPROVED HS. OK	VIBRATION				1				_		ICAL I	DISCONTINUITY OF	×	_
SHOCK 490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.  ENVIRONMENTAL CHARACTERISTICS  DAMP HEAT (STEADY STATE)  RAPID CHARGO F  TEMPERATURE-55-+15-+35-+35-+35105 -35-**C  TIME 30 -> 5 MAX -> 30 -> 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA -> 39)  RESISTANCE TO  SOLDERING HEAT (TEST STANDARD: JEIDA -> 39)  RESISTANCE TO  SOLDERING IRON 360 °C, FOR 60 s  2) SOLDERING IRON 360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245-3-3°C, FOR IMMERSION DURATION, 3 s.  REMARK **TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DAMP HEAT (DC) PARTS.  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  (2) CONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OF PARTS.  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE: 20 mQ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS  OCONTACT RESISTANCE						· '								
AT 3 TIMES FOR 3 DIRECTIONS.  ENVIRONMENTAL CHARACTERISTICS  DAMP HEAT (STEADY STATE)  EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.  (\$\frac{1}{2}\text{INSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mMAX.}}  (\$\frac{2}{2}\text{INSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mMAX.}}  (\$\frac{2}{2}\text{INSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mMAX.}}  (\$\frac{2}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}  (\$\frac{2}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mNSULATION RESISTANCE: 20 m\text{ mMAX.}}{2}\text{ mNSULATION CRESISTANCE: 20 m\text{ mMAX.}}{2}\text	SHOCK									1 '				+_
ENVIRONMENTAL CHARACTERISTICS  DAMP HEAT (STEADY STATE)  RAPID CHANGE OF TEMPERATURE 30 → 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST  EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  SULPHUR DIOXIDE  EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  SOLDERING IRON FOR 60 s  2) SOLDERING IRON FOR 60 s  2) SOLDERING IRON FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  REMARK "TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  "AT HIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DRAWING NO.  EXPOSED IN 10 PPM FOR 96 h. ("CONTACT RESISTANCE: 20 mΩ MAX. (2) INDICATE RESISTANCE: 20 mΩ MAX. (2) INDICATE: 20 mΩ MAX. (2) I						'							^	
DAMP HEAT (STEADY STATE)  REPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. (STEADY STATE)  TEMPERATURE-55→+15→+35→+85→+15→+35 C  TEMPERATURE 30 → 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  RESISTANCE TO SOLDERING HEAT  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  1 REPOWED WHEN ENERGIZED.  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  1 REPOWED HS. 0KANIA 20 °C MIN, FOR 60 s 2) SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  REMARK © TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  CHECKED  THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  CHECKED  APPROVED  HS. 0KANIA 2) INDICATES A CRACK AND LOOSENESS OF THE ELOOSENESS OF THE STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  CHECKED  HS. 0KANIA 13 CHECKED  HT. YAMAGUCHI 13 DESIGNED  KJ. NISHIMAKI 13 DRAWN CR. TAKESHIMA 13 NOTE QT: Qualification Test  A PROVED  HS. 0KANIA 13 CHECKED  HS. 0KANIA 13 CHECKED  HS. 0KANIA 13 DESIGNED  KJ. NISHIMAKI 13 DRAWN CR. TAKESHIMA 13	/IR	ONN	ЛFN	JTAL CH										
(STEADY STATE)  RAPID CHANGE OF TEMPERATURE.55→+15→+35→+85→+15→+35°-C TIME 30 → 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. (TEST STANDARD. JEIDA - 39)  RESISTANCE TO 1 REFLOW SOLDERING 250 °C MAX, FOR 60 s 2) SOLDERING IRON 360 °C, FOR 5 s  SOLDERING HEAT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED 1 SOLDER SO				117 (2 0)			95 % 9	6 h	①CON	ITACT F	RESIST	TANCE: 20 mQ MAX	Ι×	Τ_
TEMPERATURE  TIME 30 → 5 MAX → 30 → 5 MAX min. UNDER 5 CYCLES.  CORROSION SALT MIST  EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.  (2) NO HEAVY CORROSION.  SULPHUR DIOXIDE  EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  RESISTANCE TO  1) REFLOW SOLDERING: 250 °C MAX, 220 °C MIN, FOR 60 s  2) SOLDERING IRON  360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245 ± 3°C, FOR IMMERSION DURATION, 3 s.  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  THE SURFACE BEING IMMERSED.  A PPROVED  HS. 0KAIWA  13  CHECKED  HT. YMMABUCHI 13  DESIGNED  CHECKED  TO HECKED  TO HEAVY CORROSION.  TO HEAVY CORROSI			ATE)		EX. COLD A1 40 ±2 °C, 90 °C 90 %, 90 °H.									
UNDER 5 CYCLES.  CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.  SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  RESISTANCE TO SOLDERING 180N : 360 °C, FOR 60 s  2) SOLDERING IRON : 360 °C, FOR 65 s  SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED IN THE SURFACE BEING IMMERSED.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED IN THE STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  NOTE QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO.  EXPOSED IN 5 % SALT WATER SPRAY FOR (CONTACT RESISTANCE: 20 mΩ MAX. (2) COUNT AT RESISTANCE: 20 mΩ MAX. (2) NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.  A NOTE OF THE SURFACE OF THE STORAGE STATE FOR THE STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  DESIGNED IN JURISHI WAKE 13  DESIGNED IN JURISHI WAKE 13  DRAWN GR. TAKESHIMA 13  DRAWN GR. TAKESHIMA 13				OF	TEMPERATURE-55→+15~+35→+85→+15~+35°C				-	③NO DAMAGE, CRACK AND LOOSENESS				_
CORROSION SALT MIST  EXPOSED IN 5 % SALT WATER SPRAY FOR  48 h.  SULPHUR DIOXIDE  EXPOSED IN 10 PPM FOR 96 h.  (TEST STANDARD: JEIDA - 39)  RESISTANCE TO  SOLDERING HEAT  1) REFLOW SOLDERING: 250 °C MAX, FOR 60 s  2) SOLDERING IRON :360 °C, FOR 6 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT  DESCRIPTION OF REVISIONS  DESIGNED  CHECKED  13 A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  COUNT  REMARK (*) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DRAWING NO.  ELC4-082680-2	PEF	RATU	RE		TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX} \text{ min.}$				OF	PARTS.	i.			
48 h. 2NO HEAVY CORROSION.  SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)  RESISTANCE TO 1) REFLOW SOLDERING: 250 °C MAX, 220 °C MIN, FOR 60 s  2) SOLDERING IRON :360 °C, FOR 5 s  SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED IN CHECK														
SULPHUR DIOXIDE (TEST STANDARD: JEIDA - 39)  RESISTANCE TO SOLDERING HEAT 1) REFLOW SOLDERING: 250 °C MAX, 220 °C MIN, FOR 60 s  2) SOLDERING IRON :360 °C, FOR 5 s  SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED 15  REMARK (*) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (*) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-082680-2	RO	SION	SAL	T MIST					[9				×	-
RESISTANCE TO SOLDERING :250 °C MAX, 220 °C MIN, FOR 60 s  2) SOLDERING IRON :360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS  REMARK (**) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (**) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DRAWING NO.  PAX: MAX. SOLDER OF THE EXCESSIVE LOOSENESS OF THE EXCESSIVE										TEAVY	JURK	OSION.	×	-
SOLDERING HEAT  220 °C MIN, FOR 60 s  2) SOLDERING IRON :360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS  REMARK © TEMPERATURE RISE INCLUDED WHEN ENERGIZED. © THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DRAWING NO.  EXCESSIVE LOOSENESS OF THE TERMINALS.  A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE STORAGE INDICATES A LONG-TEMPERATURE, SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  APPROVED HS. OKAWA 13  CHECKED HT. YAMAGUCHI 13  DESIGNED KJ. NISHIWAKI 13  DRAWN CR. TAKESHIMA 13	O.T.	41105			,				NO DE	FORM	TION	05.04.05.05		
FOR 60 s  2) SOLDERING IRON :360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS  REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test  DRAWING NO.  TERMINALS.  A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.  A PPROVED IS. OKAWA 13  CHECKED IT. YAMAGUCHI 13  DESIGNED KJ. NISHIWAKI 13  DRAWN GR. TAKESHIMA 13					1 '									-
2) SOLDERING IRON 360 °C, FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED  REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-082680-2	SOLDERING HEAT				FOR 60 s									
SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 3 s.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED  REMARK © TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-082680-2														
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FOR IMMERSION DURATION, 3 s. THE SURFACE BEING IMMERSED.  COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED  REMARK (*) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO. ELC4-082680-2	SOLDERABILITY								A NEW	/ UNIFC	RM C	OATING OF SOLDER	×	<u> </u>
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REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.  (2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.  Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test DRAWING NO.  APPROVED HS. OKAWA 13 CHECKED HT. YAMAGUCHI 13 DESIGNED KJ. NISHIWAKI 13 DRAWING NO. ELC4-082680-2														
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CHECKED HT. YAMAGUCHI 13  This storage indicates a long-term storage state for the unused product before the board mounted.  Unless otherwise specified, refer to MIL-STD-1344.  DRAWN CR. TAKESHIMA 13  DRAWING NO.  ELC4-082680-2	ΛΙΔ	RK (1)	TEN	IDEDATIO	E INDICATES A LONG-TERM STORAGE STATE				APPROVED			TIC ULYMY	12.0	2 00
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HRG SPECIFICATION SHEET PART NO. A3A-20DA-2SV (71)	HS-			SF	PECIFI			PART	NO.			A3A-20DA-2SV (71)		
CODE NO.   GL021-1148-7-71   201			HIROSE E			ECTRIC CO., LTD.	CODE	NO.	10. CL621-1148-7-71				1/1	