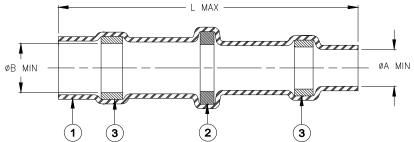
## SPECIFICATION CONTROL DRAWING



									1		
Product Revision		Product Dimensions			Cable Dimensions						Otrr
Product		øA	øB	L	D	øE	øF	øG	H±0.5	J±0.5	Qty: Item 2
Name		min	min	max	max	min	min	max	[±0.020]	[±0.020]	Item 2
B-155-03	Α	2.5	3.0	24.5	3.0	1.5	1.0	2.5	6.0	7.0	1
		[0.098]	[0.118]	[0.964]	[0.118]	[0.059]	[0.039]	[0.098]	[0.236]	[0.275]	
B-155-05	А	4.3	4.8	29.3	4.8	2.0	1.5	4.3	8.0	9.0	1
		[0.169]	[0.189]	[1.153]	[0.189]	[0.078]	[0.059]	[0.169]	[0.315]	[0.354]	
B-155-06	А	6.0	6.70	32.00	6.70	3.30	2.80	6.00	9.0	10.0	1
		[0.236]	[0.264]	[1.260]	[0.264]	[0.130]	[0.110]	[0.236]	[0.354]	[0.394]	
B-155-07	А	6.8	7.3	32.5	7.3	3.3	2.8	6.8	10.0	11.0	1
		[0.267]	[0.287]	[1.279]	[0.287]	[0.130]	[0.110]	[0.267]	[0.393)	[0.433]	
B-155-09	А	8.70	9.20	35.50	9.20	4.50	4.00	8.70	11.0	12.0	2
D-155-09		[0.343]	[0.362]	[1.398]	[0.362]	[0.177]	[0.157]	[0.343]	[0.433]	[0.472]	
B-155-11	А	10.8	11.5	35.5	11.5	4.5	4.0	10.8	12.0	13.0	2
D-155-11		[0.425]	[0.452]	[1.397]	[0.452]	[0.177]	[0.157]	[0.425]	[0.472]	[0.512]	
B-155-13	А	13.0	15.1	45.5	15.1	7.0	6.5	13.0	16.0	17.0	3
<b>D-155-15</b>		[0.512]	[0.594]	[1.790]	[0.594]	[0.275]	[0.256]	[0.512]	[0.630]	[0.669]	
B-155-17	А	17.0	19.0	55.5	18.0	9.0	8.0	16.0	21.0	23.0	2
D-155-17		[0.669]	[0.748]	[2.165]	[0.748]	[0.354]	[0.315]	[0.630]	[0.827]	[0.905]	
B-155-23	А	22.5	24.5	80.0	23.5	12.0	11.0	21.5	29.0	31.0	2
D-155-25		[0.885]	[0.964]	[3.149]	[0.925]	[0.472]	[0.433]	[0.846]	[1.142]	[1.220]	
B-155-33	А	33.0	35.0	80.0	34.0	19.0	17.0	32.0	29.0	31.0	3
		[1.299]	[1.380]	[3.149]	[1.338]	[0.748]	[0.689]	[1.259]	[1.142]	[1.220]	

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.

2. SOLDER PREFORM WITH FLUX. Qty: see table (one solder washer shown).

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004.

3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic.

## APPLICATION

1. These controlled soldering devices are designed for termination of a bare or tin-plated copper shield on a cable having an insulation rated for at least +85°C.

2. Temperature range: -55°C to +125°C.

3. When installed properly, it will meet the performance requirements of TE Connectivity / Raychem Specification RT-1404.

4. For installation procedure and application equipment, consult RPIP-688-00.

For best resu The cable as			<b>↓</b>		ØF MIN	H±0.5 [0.020] → J±0.5 [0.020] → D MAX ØE MI		ØG MA	K	
		TE Connectivity 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.			Raychem	TITLE: SOLDERSLEEVE DEVICE, LEAD-FREE LOW-FIRE-HAZARD SHIELD TERMINATION LOW TEMPERATURE				
Unless otherwise	specifi	ed dimensio	ons are in millime	eters.	DOCUMENT NO .:					
[Inches dimensio	ns are s	shown in bra	ackets]		B-155-XX					
TOLERANCES:	ANGL	ES: N/A			the right to amend					
0.00 N/A					Users should evaluate	PROD. REV.:	DOC. ISSUE:	DATE:		
0.0 N/A 0 N/A	ROUGHNESS IN MICRON		the suitability of the product for their application.			SEE TABLE	2	15-Apr-11		
PREPARED BY:	: DCR NUM		BER: REPL		ACES:	CAGE CODE :	SCALE:	SIZE:	SHEET:	
mforonda		D	050170			06090		Α	1 of 1	
Print Date: 9-Ma	v-11		© ′	2011 T	veo Electronics Corn	oration a TE Connectivit	v I td. Company	All Rights R	eserved	

Print Date: 9-May-11 © 2011 Tyco Electronics Corporation, a TE Connectivity Ltd. Company. All Rights Reserved. If this document is printed it becomes uncontrolled. Check for the latest revision.