

PTC thermistors as limit temperature sensors

SMD, EIA case sizes 0603 and 0805, standard series

Series/	Туре:		
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Limit temperature sensors, EIA sizes 0603 and 0805

Standard series

Applications

- DC/DC converters
- Home appliances
- Dimmers
- Electronic ballasts
- Over-temperature protection of power components
- Secondary protection of battery packs
- SMPS
- Notebooks



Features

- Fast and reliable response
- Suitable for reflow soldering only
- Compliant to RoHS directive 2002/95/EC
- UL approval to UL1434 for B59601A* and B59604* (file number E69802) Lead-free tinned terminations

Options

■ Other T_{sense} or resistance values on request

Delivery mode

■ Blister tape (case size 0805) or cardboard tape (case size 0603), 180-mm reel with 8-mm tape, taping to IEC 60286-3 ■ Packing unit: 4.000 pcs.

General technical data

Max. operating voltage		V_{max}	32	V DC
Minimum operating temperature	$(V \leq V_{max})$	T _{min}	40	°C
Maximum operating temperature	$(V \leq V_{max})$	Tmax	125 °C or T _{sense,1} +25 °C whichever is higher	°C

SMD

Electrical specifications and ordering codes Case size 0603

R_R	ΔR_R	Tsense,1	R	Ordering code
$(V \le V_{max})$ Ω	%	(@ 4.7 kΩ) °C	(T _{sense,1} +10 °C) kΩ	
EIA case size 06	603, standar	d types		
470	±50	75 ±5	-	B59601A0075A062
470	±50	85 ±5	-	B59601A0085A062
470	±50	95 ±5	-	B59601A0095A062
470	±50	105 ±5	-	B59601A0105A062
470	±50	115 ±5	-	B59601A0115A062
470	±50	125 ±5	-	B59601A0125A062
470	±50	135 ±5	-	B59601A0135A062



Sensors

Limit tempe	Limit temperature sensors, EIA sizes 0603 and 0805							
EIA case size	EIA case size 0603, tight temperature tolerance types							
470	±50	75 ±3	-	B59601A0075B062				
470	±50	85 ±3	≥ 15	B59601A0085B062				
470	±50	95 ±3	≥ 40	B59601A0095B062				
470	±50	105 ±3	≥ 40	B59601A0105B062				
470	±50	115 ±3	≥ 40	B59601A0115B062				
470	±50	125 ±3	≥ 40	B59601A0125B062				
470	±50	135 ±3	≥ 40	B59601A0135B062				

Note:

In order to limit self heating effects the electrical power during measurement should be below 4 mW for case size 0603.



Sensors

Limit temperature sensors, EIA sizes 0603 and 0805

Electrical specifications and ordering codes Case size 0603 and 0805

R _R	ΔR_R	Tsense	R	R	R	Ordering code
$(V \le V_{max})$ Ω	%	°C	(T _{sense,1} 5°C) kΩ	(T _{sense,1} +5°C) kΩ	(T _{sense,1} +15°C) kΩ	
EIA case siz	ze 0603,	high oh	mic types			
10000	±50	120	≤ 4700	≥ 4700	-	B59604A0085A062
10000	±50	130	≤ 4700	≥ 4700	-	B59604A0090A062
EIA case siz	ze 0603,	tight res	istance tolerand	ce types		
110	±15	70	≤ 1.1	≥ 1.1	-	B59602A0055B062
470	±15	55	≤ 4.7	≥ 4.7	-	B59603A0055A062
470	±15	85	≤ 4.7	≥ 4.7	-	B59603A0085A062
470	±15	105	≤ 4.7	≥ 4.7	-	B59603A0105A062
EIA case siz	ze 0805,	standar	d types			
680	±50	70	≤ 5.7	≥ 5.7	≥ 401)	B59701A0070A062
680	±50	90	≤ 5.5	≥ 13.3	≥ 40	B59701A0090A062
680	±50	100	≤ 5.5	≥ 13.3	≥ 40	B59701A0100A062
680	±50	110	≤ 5.5	≥ 13.3	≥ 40	B59701A0110A062
680	±50	120	≤ 5.5	≥ 13.3	≥ 40	B59701A0120A062
680	±50	130	≤ 5.5	≥ 13.3	≥ 40	B59701A0130A062
680	±50	140	≤ 5.5	≥ 13.3	≥ 40	B59701A0140A062

Note:

In order to limit self heating effects the electrical power during measurement should be below 4 mW for case size 0603 and below 6 mW for case size 0805.

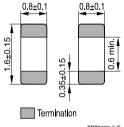
Limit temperature sensors, EIA sizes



1) R (T_{sense,1} +25 °C)

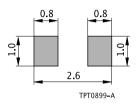
Dimensional drawings in mm

EIA case size 0603

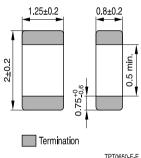


TPT0698-5-E

Solder pad

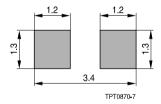


EIA case size 0805



TPT0650-F-E

Solder pad



Recommended maximum dimensions (mm)

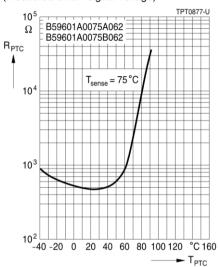
Characteristics (typical) for type A601

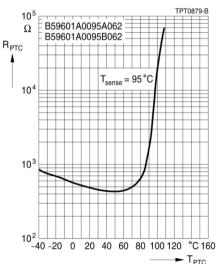
PTC resistance R_{PTC} versus

PTC temperature TPTC

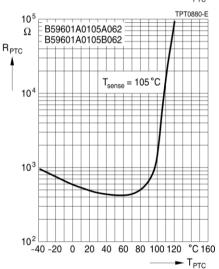








10⁵ B59601A0085A062 B59601A0085B062 TPT0878-3 10⁴ T_{sense} = 85°C 10³ 10² -40 -20 0 20 40 60 80 100 120 °C 160 T_{PTC}

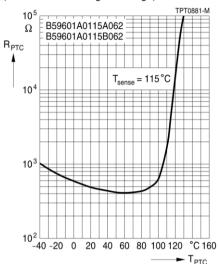


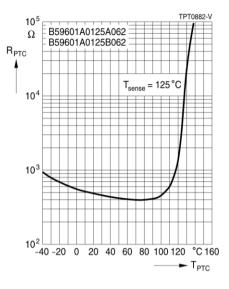
Characteristics (typical) for type A601

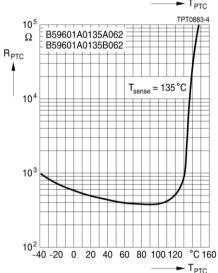
PTC resistance R_{PTC} versus PTC temperature T_{PTC}









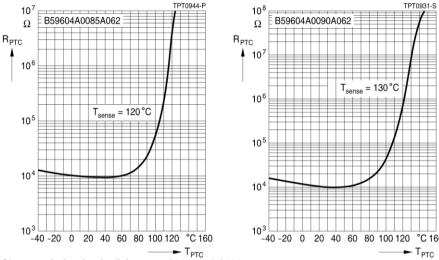


Characteristics (typical) for type A604

PTC resistance R_{PTC} versus PTC temperature T_{PTC} (measured at low signal voltage)

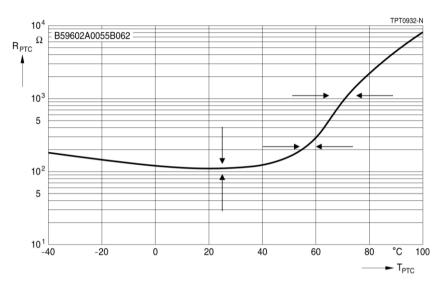
Limit temperature sensors, EIA sizes

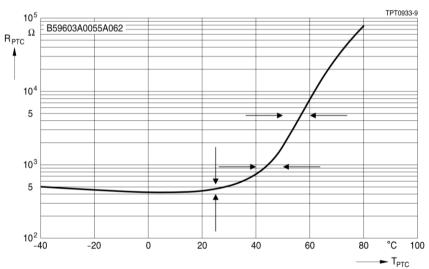




Characteristics (typical) for type A602 and A603

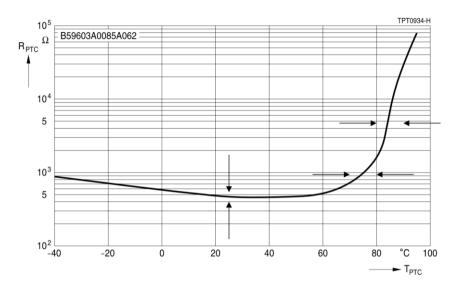


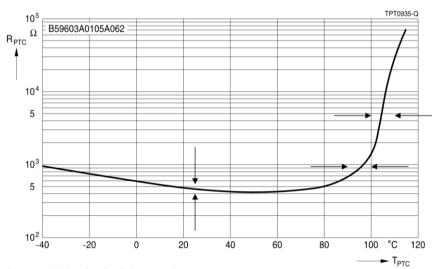




Characteristics (typical) for type A603

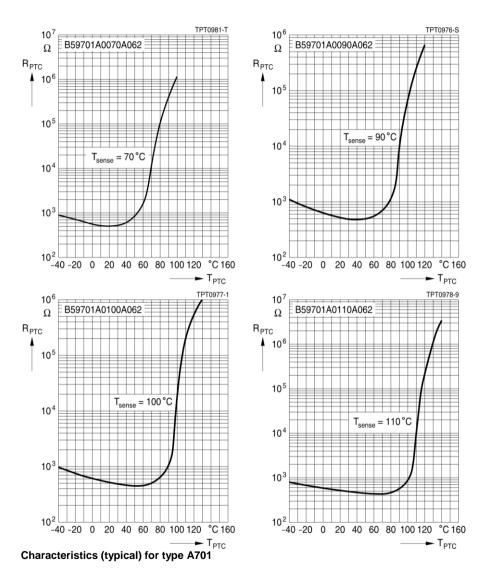






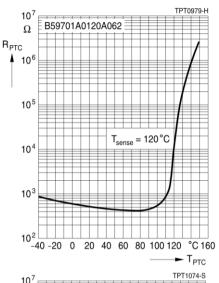
Characteristics (typical) for type A701

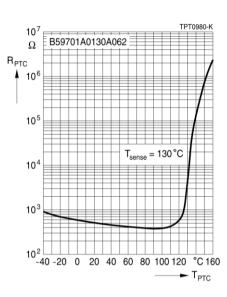


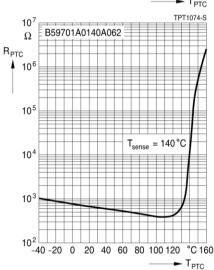


Limit temperature sensors, EIA sizes









Reliability data

Test	Standard	Test conditions	ΔR25/R25
Electrical endurance, cycling		Room temperature: I _{smax} , V _{max} ; Number of cycles: 100	< 20%



Electrical endurance, constant	IEC 60738-1	Storage at V _{max} /T _{op} T = 85 °C Test duration : 1000 h	< 25%
Damp heat	IEC 60738-1	Temperature of air: 40 °C Relative humidity of air: 93% Duration: 56 days Test according to IEC 60068-2-78	< 10%
Rapid change of temperature	IEC 60738-1	TLCT = 25 °C, TUCT = 125 °C Number of cycles: 5 Test duration: 30 min Test according to IEC 60068-2-14, Test Na	< 10%
Vibration	IEC 60738-1	Frequency: 10 - 55 - 10 Hz Displacement amplitude: 0.75 mm Test duration: 3 × 2 h Test according to IEC 60028-2-6, Test Fc	< 5%
Bump	IEC 60738-1	Pulse shape: half-sine Acceleration: 50 <i>g</i> Pulse duration: 1ms; 6 x 3 pulses Test according to IEC 60068-2-29	< 5%
Climatic sequence	IEC 60738-1	Dry heat: T _{UCT} = 125 °C Test duration: 16 h Damp heat first cycle	< 10%
		Cold: T _{LCT} = 25 °C Test duration: 2 h Damp heat 5 cycles Tests performed according to IEC 60068-2-30	
Bending test	EN 130000/4.35	Components reflow-soldered to test board Maximum bendig: 2 mm	< 5%
Adhesive strength on PCB		Shearing of the component soldered on PCB by a force of 5 N is normal to components longitudinal axis	No visible damage



Mounting instructions 1 Soldering

1.1 Leaded PTC thermistors

Leaded PTC thermistors follow the solderability requirements of IEC 60068-2-20.

During soldering, care must be taken that the thermistors are not damaged by excessive heat. The following maximum temperatures, maximum time spans and minimum distances have to be observed:

	Solder containing lead (SnPb 60/40)	Lead-free solder (Sn96.5Ag3Cu0.5)
Solderability	Solder bath temperature 230 °C Soldering time 3 s	Solder bath temperature 245 °C Soldering time 3 s
Resistance to soldering heat	Soldering iron temperature 350 °C Soldering time 3 s	Solder bath temperature 260 °C Soldering time 10 s

Distance to thermistor has to be ≥6 mm. Under more severe soldering conditions the resistance may change. Soldering conditions for wave soldering are given in chapter 1.4.1.

1.2 Leadless PTC thermistors

In case of PTC thermistors without leads, soldering is restricted to devices which are provided with a solderable metallization. The temperature shock caused by the application of hot solder may produce fine cracks in the ceramic, resulting in changes in resistance.

In addition, soldering methods should be employed which permit short soldering times.

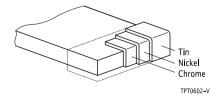
Soldering conditions for wave soldering are given in chapter 1.4.1.

1.3 SMD PTC thermistors

The notes on soldering leadless thermistors also apply to the SMD versions (refer to IEC 60068-2-58). Soldering conditions for wave soldering are given in chapter 1.4.1., for reflow soldering in chapter 1.4.2.

1.3.1 Chrome/nickel/tin terminations

(Sizes 0402,0603,0805,1210)



As shown in the figure above, the terminations consists of three metallic layers. A primary chrome layer provides for good electrical contact. "Leaching" is prevented by a nickel barrier layer. The outer tin coating prevents corrosion of the nickel and ensures good component solderability.





1.3.2 Test methods for wetting and resistance to soldering heat

a) Solder bath method according to IEC 60068-2-58

Applicable for SMD components with wire or tag terminations. In case the SMD-component does not have a completely closed housing, only the wires or tags may be immersed into the solder bath.

	Lead-free solder (Sn96.5Ag3Cu0.5)	Solder containing lead (SnPb 60/40)
Wetting test	Bath temperature 250 °C Soldering time 3 s	Bath temperature 215 °C Soldering time 3 s
Resistance to soldering heat	Bath temperature 260 °C Soldering time 10 s	Bath temperature 260 °C Soldering time 10 s

b) Solder reflow method according to IEC 60068-2-58

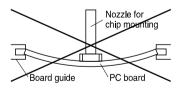
Applicable	for	chip-style S	3MD	components.	Reflow	temperature
profile	is	stated ir	n IEC 6	0068-2-58, 8.1.2.1	for wetting t	est and 8.1.2.2 for
resistance to sole	derina he	at test.				

	0	
	Lead-free solder (Sn96.5Ag3Cu0.5)	Solder containing lead (SnPb 60/40)
Wetting test	Peak temperature 225 235 °C Duration maximum 20 s	Peak temperature 215 °C Duration maximum 10 s
Resistance to soldering heat	Peak temperature 245 255 °C Duration maximum 20 s	Peak temperature 235 °C Duration maximum 30 s

Placement and orientation of SMDs on PCB 1.3.3

a) Component placement

Incorrect

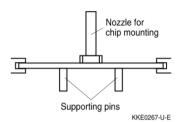


It is recommended that the PC board should be held by means of some adequate supporting pins such as shown left to prevent the SMDs from being damaged or cracked.

Correct

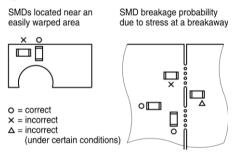
Limit temperature sensors, EIA sizes





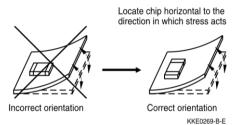
When placing a component near an area which is apt to bend or a grid groove on the PC board, it is advisable to have both electrodes subjected to uniform stress, or to position the component's electrodes at right angles to the grid groove or bending line.

b) Cracks



KKE0268-3-E

c) Component orientation



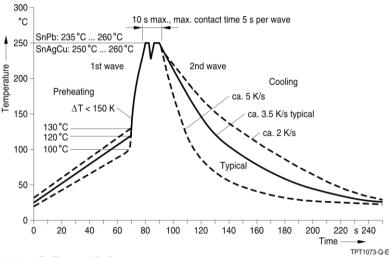
Choose a mounting position that minimizes the stress imposed on the chip during flexing or bending of the board.

1.4 Soldering profiles

1.4.1 Wave soldering

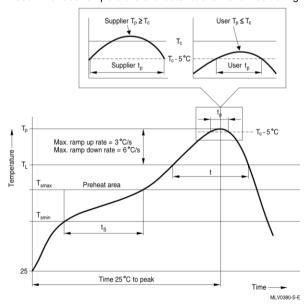
Recommended temperature profile for wave soldering following IEC 61760-1. Applicable for leaded PTCs and selected SMD PTCs (case sizes 3225 and 4032 as well as superior series for case sizes 0402, 0603 and 0805 limit temperature sensors).





1.4.2 Reflow soldering

Recommended temperature characteristic for reflow soldering following JEDEC J-STD-020D



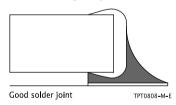


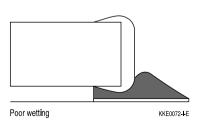
Profile feature		Sn-Pb eutectic assembly	Pb-free assembly
Preheat and soak			
- Temperature min	T _{smin}	100 °C	150 °C
- Temperature max	T _{smax}	150 °C	200 °C
- Time	tsmin to tsmax	60 120 s	60 180 s
Average ramp-up rate	T _{smax} to T _p	3 °C/ s max.	3 °C/ s max.
Liquidous temperature	TL	183 °C	217 °C
Time at liquidous	tL	60 150 s	60 150 s
Peak package body temperature	T _{p1)}	220 °C 235 °C ²⁾	245 °C 260 °C ²⁾
Time (t _P) ³⁾ within 5 °C of specified classification temperature (T _c)		20 s ³⁾	30 s ³⁾
Average ramp-down rate	T _p to T _{smax}	6 °C/ s max.	6 °C/ s max.
Time 25 °C to peak temperature		maximum 6 min	maximum 8 min

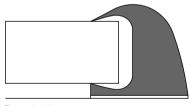
¹⁾ Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.

Note: All temperatures refer to topside of the package, measured on the package body surface. Number of reflow cycles: 3

1.4.3 Solder joint profiles for PTC theristors with chrome/nickel/tin terminations







Too much solder Pad geometry too large

KKE0071-A-E

²⁾ Depending on package thickness. For details please refer to JEDEC J-STD-020D.

³⁾ Tolerance for time at peak profile temperature (t_P) is defined as a supplier minimum and a user maximum.

12 months



2 Storage of PTC thermistors

PTC thermistors should be soldered after shipment from EPCOS within the time specified: Use thermistor within the following period after delivery:

Through-hole devices (housed and leaded PTCs) 24 months Motor protection sensors, glass-encapsulated sensors and probe assemblies 24 months Telecom pair and quattro protectors (TPP, TQP) 24 months Leadless PTC thermistors for pressure contacting 12 months Leadless PTC thermistors for soldering months SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags 24 months

SMDs in EIA sizes 0402, 0603, 0805 and 1210 The parts are to be left in the original packing. -25 + 45°C

≤ 75% annual average, ≤ 95% on 30 days in a year Relative humidity:

The solderability of the external electrodes may be deteriorated if SMDs are stored where they are exposed to high humidity, dust or harmful gas (hydrogen chloride, sulfuric acid gas or hydrogen sulfide).

Do not store SMDs where they are exposed to heat or direct sunlight. Otherwise, the packing material may be deformed or SMDs may stick together, causing problems during mounting.

After opening the factory seals, such as polyvinyl-sealed packages, it is recommended to use the components as soon as possible.

3 Conductive adhesion

Storage temperature:

An alternative to soldering is the gluing of thermistors with conductive adhesives. The benfit of this method is that it involves no thermal stress. The adhesives used must be chemically inert and suitable for the temperatures arising at the surface of the termistor.

Clamp contacting

Pressure contacting by springs is required for applications involving frequent switching and high turn-on powers. Soldering is not allowed for such applications in order to avoid operational failure in the long term. PTC thermistors for heating and motor starting have metallized surfaces for clamp contacting.

5 Robustness of terminations

The leads meet the requirements of IEC 60068-2-21. They may not be bent closer than 4 mm from the solder joint on the thermistor body or from the point at which they leave the feedthroughs. During bending, any mechanical stress at the outlet of the leads must be removed. The bending radius should be at least 0.75 mm.



Tensile strength: Test Ua1:

Leads

 $\emptyset \le 0.5 \text{ mm} = 5 \text{ N}$ $\emptyset > 0.5 \text{ mm} = 10 \text{ N}$

Bending strength: Test Ub:

Two 90°-bends in opposite directions at a weight of 0.25 kg.

Torsional strength: Test Uc: severity 2

The lead is bent by 90° at a distance of 6 to 6.5 mm from the thermistor body. The bending radius of the leads should be approx. 0.75 mm. Two torsions of

180° each (severity 2).

When subjecting leads to mechanical stress, the following should be observed:

Tensile stress on leads

During mounting and operation tensile forces on the leads are to be avoided.

Bending of leads

Bending of the leads directly on the thermistor body is not permissible.

A lead may be bent at a minimum distance of twice the wire's diameter +2 mm from the solder joint on the thermistor body. During bending the wire must be mechanically relieved at its outlet. The bending radius should be at least 0.75 mm.

Twisting of leads

The twisting (torsion) by 180° of a lead bent by 90° is permissible at 6 mm from the bottom of the thermistor body.

6 Sealing and potting

When thermistors are sealed or potted, there must be no mechanical stress through differing thermal expansion in the curing process and during later operation. In the curing process the upper category temperature of the thermistor must not be exceeded. It is also necessary to ensure that the potting compound is chemically inert.

Sealing and potting compounds may degenerate the titanate ceramic of PTC thermistors and lead to the formation of low-ohmic conduction bridges. In conjunction with a change in dissipation conditions due to the potting compound, local overheating may finally damage the thermistor.

Therefore sealing and potting should be avoided whenever possible.

7 Cleaning

You may use common cleaners based on organic solvents (eg dowanol or alcohol) to clean ceramic and solder joints.

For sufficient cleaning flux must be completely removed.

Solvents may cause plastic encapsulations to swell or detach. So be sure to check the suitability of a solvent before using it.



Caution is required with ultrasonic processes. If the sound power is too high, for example, it can degrade the adhesive strength of the terminal metallization or couse the encapsulation to detach. After cleaning drying is promptly necessary.

Cautions and warnings

General

- EPCOS thermistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

Storage

- Store thermistors only in original packaging. Do not open the package before storage. Storage conditions in original packaging: storage temperature 25 °C ... +45 °C, relative humidity ≤75% annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:

Through-hole devices (housed and leaded PTCs): 24 months

Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months

Telecom pair and quattro protectors (TPP, TQP): 24 months

Leadless PTC thermistors for pressure contacting: 12 months

Leadless PTC thermistors for soldering: 6 months

SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months

SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended. Avoid contamination of thermistor surface during handling.

Soldering (where applicable)

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.



■ Standard PTC heaters are not suitable for soldering.

Mounting

- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.
- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of overvoltage condition).



Sensors

Limit temperature sensors, EIA sizes 0603 and 0805

Symbols and terms

A Area

C_{th} Heat capacity f Frequency I Current

 $\begin{array}{ll} I_{\text{max}} & \text{Maximum current} \\ I_{\text{R}} & \text{Rated current} \\ I_{\text{PTC}} & \text{PTC current} \\ I_{\text{r}} & \text{Residual currrent} \end{array}$

Ir.oil Residual currrent in oil (for level sensors)
Ir.air Residual currrent in air (for level sensors)
IRMS Root-mean-square value of current

Is Switching current

Ismax Maximum switching current LCT Lower category temperature

N Number (integer)

N_c Operating cycles at V_{max}, charging of capacitor

N_f Switching cycles at V_{max}, failure mode

P Power

P₂₅ Maximum power at 25 °C

P_{el} Electrical power
P_{diss} Dissipation power

R_G Generator internal resistance

 $\begin{array}{lll} R_{\text{min}} & & \text{Minimum resistance} \\ R_{R} & & \text{Rated resistance} \\ \Delta R_{R} & & \text{Tolerance of } R_{R} \\ R_{P} & & \text{Parallel resistance} \\ R_{PTC} & & \text{PTC resistance} \\ R_{\text{ref}} & & \text{Reference resistance} \end{array}$

Rs Series resistance
R₂₅ Resistance at 25 °C

R_{25,match} Resistance matching per reel/ packing unit at 25

°C

 ΔR_{25} Tolerance of R_{25} T Temperature

t Time

T_A Ambient temperaturet_a Thermal threshold time

 T_C Ferroelectric Curie temperature t_E Settling time (for level sensors)



 $\begin{array}{lll} T_{R} & & \text{Rated temperature} \\ T_{\text{sense}} & & \text{Sensing temperature} \\ T_{\text{op}} & & \text{Operating temperature} \\ T_{\text{PTC}} & & \text{PTC temperature} \\ t_{R} & & \text{Response time} \\ \end{array}$

T_{ref} Reference temperature

T_{Rmin} Temperature at minimum resistance

ts Switching time

T_{surf} Surface temperature

UCT Upper category temperature

V or Vel Voltage (with subscript only for distinction from

volume)

V_{RMS} Root-mean-square value of voltage

V_{BD} Breakdown voltage
V_{ins} Insulation test voltage
V_{link,max} Maximum link voltage
V_{max} Maximum operating voltage

V_{max,dyn} Maximum dynamic (short-time) operating voltage

V_{meas} Measuring voltage

V_{meas,max} Maximum measuring voltage

V_R Rated voltage

V_{PTC} Voltage drop across a PTC thermistor

 α Temperature coefficient Δ Tolerance, change δ_{th} Dissipation factor

Thermal cooling time constant

γ Failure rate

Lead spacing (in mm)

Abbreviations / Notes

SMD Surface-mount devices

* To be replaced by a number in ordering codes, type designations etc.

+ To be replaced by a letter

All dimensions are given in mm.

The commas used in numerical values denote decimal points.

The following applies to all products named in this publication:



Sensors

Limit temperature sensors, EIA sizes 0603 and 0805

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